

METRIC

Thickness	Prewlow		Cutflow		Arc Voltage	Torch-to-Work	Cutting Speed	Initial Pierce Height		Pierce Delay
mm	F5 Plasma	N2 Shield	F5 Plasma	N2 Shield	AV	mm	mm/Minute	mm	Factor	Sec
0.8	35	5	62	49	99	2.5	6570	3.8	150	0.2
1							5740			
1.2							4905			
1.5							3890			
2							3175			
2.5							2510			
3							2010			
4				1435	0.3					
6	845	190	0.5							

† American Torch Tip Company is in no way affiliated with the above-named manufacturer(s). References to the above-named machines, torches and numbers are for your convenience only. American Torch Tip is not necessarily authorized by the above-named manufacturer(s) to provide replacement parts. Most parts advertised for sale are made by, or for, American Torch Tip Company and other parts, as indicated, are original parts manufactured by the above-named OEM and are simply being resold by American Torch Tip Company. Part numbers followed by an * are manufactured by the respective OEM.