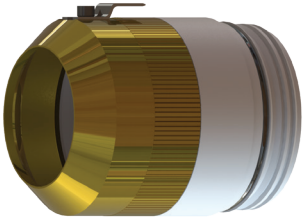
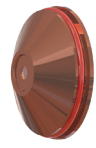


200A MILD STEEL - O₂ PLASMA / AIR SHIELD

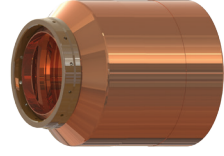
Plasma gas inlet:
120psi/8.4bar
Shield gas inlet:
120PSI/8.4bar



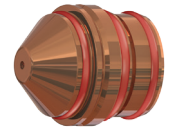
Shield Cap
60-0398



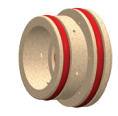
Shield
60-0356



Nozzle Retaining Cap
60-0355



Nozzle
60-0354



Swirl Ring
60-0353



Electrode
60-0666



Water Tube
60-0340

ENGLISH

Thickness	Prewlow		Cutflow		Arc Voltage	Torch-to-Work	Cutting Speed	Initial Pierce Height		Pierce Delay
	Inches	O2 Plasma	Air Shield	O2 Plasma	Air Shield	AV	Inches	Inches/Minute	In	% Factor
3/16	23	42	74	18	124	0.13	230	0.26	200	0.2
1/4					125		200			
5/16					125		171			
3/8					126		140			
1/2					128		115			
5/8					131	80	0.32			0.6
3/4					133	65				
1					143	45				
1-1/4					145	30				
1-1/2					152	20				
2	163	10	0.4	1.0	Edge Start					

† American Torch Tip Company is in no way affiliated with the above-named manufacturer(s). References to the above-named machines, torches and numbers are for your convenience only. American Torch Tip is not necessarily authorized by the above-named manufacturer(s) to provide replacement parts. Most parts advertised for sale are made by, or for, American Torch Tip Company and other parts, as indicated, are original parts manufactured by the above-named OEM and are simply being resold by American Torch Tip Company. Part numbers followed by an * are manufactured by the respective OEM.

METRIC

Thickness	Prewflow		Cutflow		Arc Voltage	Torch-to-Work	Cutting Speed	Initial Pierce Height		Pierce Delay
	mm	O2 Plasma	Air Shield	O2 Plasma	Air Shield	AV	mm	mm/Minute	mm	Factor %
5	23	42	74	18	123	3.3	5700	6.6	200	0.2
6					124		5250			
8					125		4355			
10					126		3460			
12					128		3060			
15					131	2275	8.2	0.6		
20					133	1575				
25					143	1165	10.2	1.0		
32					145	750				
38					152	510				
50					163	255				Edge Start

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